SILBER FENCE

INSTALLATION MANUAL

Rev. 09.06.2026/EF

THIS MANUAL GUIDES YOU THROUGH THE INSTALLATION OF SILBER FENCE

TOOLS YOU NEED FOR INSTALLING

- IRON SAW
- IRON BAR
- HAMMER
- POWER DRILL
- 14 MM HEX KEY
- 10 MM AND 24 MM SOCKET WRENCH
- TAPE MEASURE
- TWINE ROPE

- DO NOT PRESS ALUMINIUM POSTS DIRECTLY TO THE GROUND WITH A TRACTOR, OR WITH OTHER MACHINES. ALUMINIUM POSTS MAY BEND OR BRAKE IF HANDLED WITH TOO MUCH POWER.

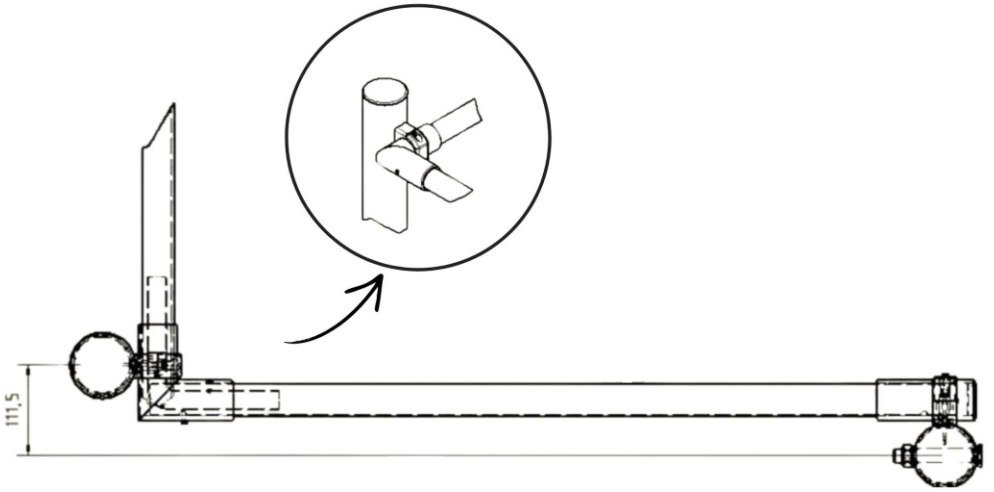
- STORE THE PIPES INDOORS

- WATER MAY CAUSE DARK STRIPES TO THE PIPES IF IT STANDS LONG TIME BETWEEN THE PACKAGED PIPES.

MAKE HOLES FOR THE CORNER POSTS

START BY MAKING ABOUT 40-70 CM DEEP HOLES FOR THE **CORNER POSTS** WITH A POWER DRILL OR IRON BAR.
DEPTH DEPENDS ON THE QUALITY OF THE SOIL

WHEN INSTALLING THE CORNER POSTS OF THE FENCE, PLEASE NOTE THAT DUE TO THE DESIGN OF THE CORNER CONNECTION, THE HORIZONTAL RAIL IS POSITIONED DIFFERENTLY AT THE CORNER. THEREFORE, THE CORNER POST MUST BE INSTALLED SLIGHTLY INSIDE THE FENCE LINE COMPARED TO THE OTHER POSTS, AS SHOWN IN THE ILLUSTRATION BELOW. THIS ENSURES PROPER ALIGNMENT OF THE RAILS AND CORRECT FENCE ASSEMBLY.



INSTALL THE POSTS BETWEEN CORNER POSTS

DIVIDE THE SPACE BETWEEN THE CORNER POSTS TO 4 METER SECTIONS FOR THE POSTS BETWEEN THE CORNER POSTS. THE DISTANCE BETWEEN THE POSTS SHOULD BE ABOUT 4 METERS BUT CAN BE CHANGED IF NECESSARY.

DO NOT POUR CONCRETE AROUND THE CORNER POSTS AT THE BEGINNING OF THE INSTALLATION. LEAVING THE CORNER POSTS ADJUSTABLE WILL PROVIDE SOME FLEXIBILITY DURING FENCE ASSEMBLY.

LEAVE SPECE FOR THE GATE

LEAVE 13-14 CM EXTRA SPACE FOR THE HINGES AND THE SUPPORT PARTS. PLEASE NOTICE THAT WHEN USING 4 M WIDE LEAF GATE THE ADDITIONAL SPACE THAT IS NEEDED IS AROUND 38 CM.

CHECK THAT THE POSTS ARE STRAIGHT AND AT THE SAME HEIGHT.

PUT THE NYLON COVER ON TOP OF THE POST BEFORE HAMMERING.

INSTALL THE HORIZONTAL PIPES

USE THE INSTALLATION TOOL FOR MOUNTING THE PIPES

YOU CAN ALSO INSTALL THE PIPES AT ANY HEIGHT YOU WANT

USE ONLY ONE SCREW TO INSTALL THE BOTTOM PART OF THE BRACKET.

INSTALL THE BRACKETS LOOSELY

PLACE THE HORIZONTAL PIPES

PLACE AN INSULATION AT EACH BRACKET AND TIGHTEN THE SCREWS.

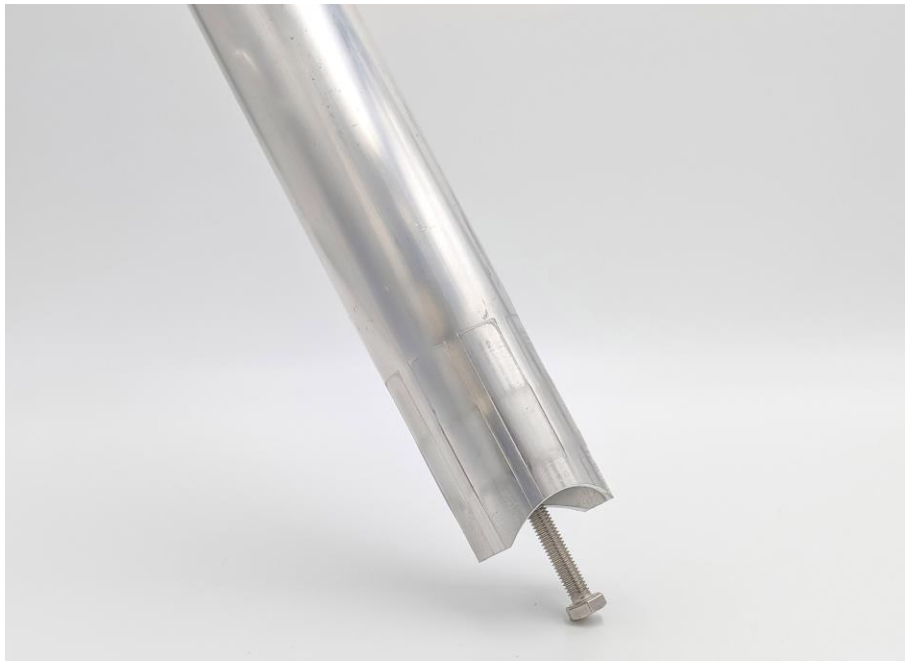
CONNECT THE HORIZONTAL PIPES WITH A STRAIGH CONNECTOR PIECE

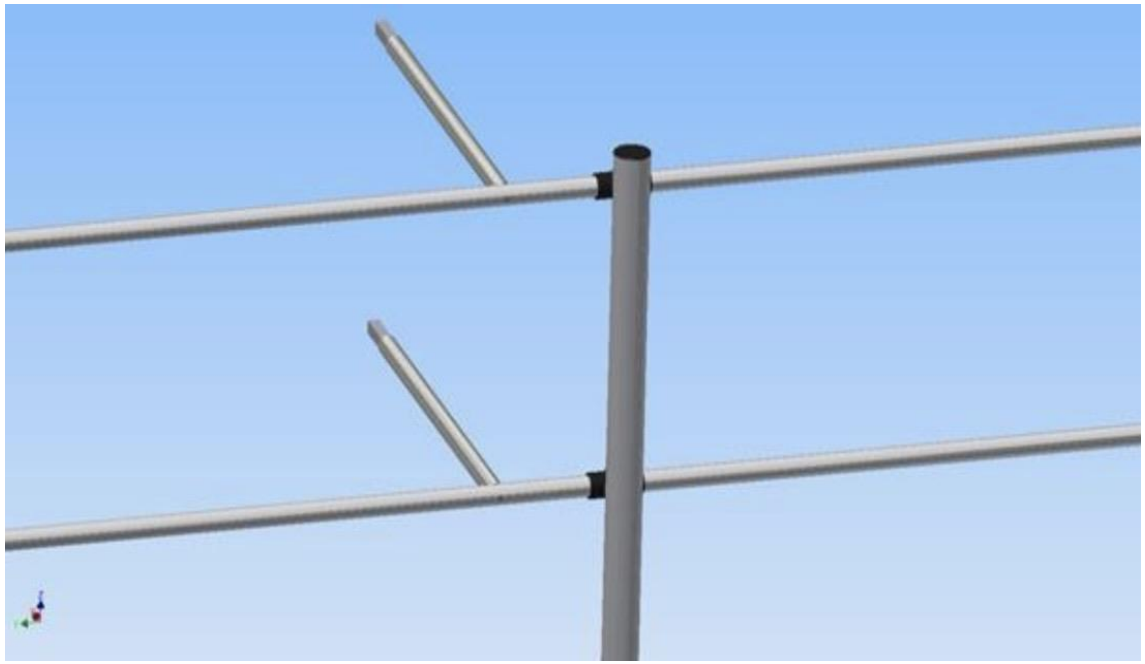
FASTEN WITH SCREWS AND TURN THE SOCKET FACING THE GROUND

USE CORNER CONNECTOR PIECES WHEN INSTALLING THE CORNERS

INSTALL THE INTERNAL DIVIDER FENCES USING A T-CONNECTION PART

- TO CREATE A T-CONNECTION, FIRST DRILL A HOLE IN THE PIPE AT EXACT LOCATION WHERE THE CONNECTION IS REQUIRED
- POSITION THE T-SECTION AGAINST THE PIPE AND ALIGN THE MOUNTING HOLE WITH THE DRILLED HOLE
- THEN SECURE THE T-CONNECTION TO THE PIPE USING THE SUPPLIED BOLT AND NUT. TIGHTEN FIRMLY TO ENSURE A STRONG AND STABLE CONNECTION.
- PLEASE NOTE THAT THE T-CONNECTION CANNOT BE INSTALLED AT A POST LOCATION. IT MUST ALWAYS BE ATTACHED TO A HORIZONTAL RAIL.

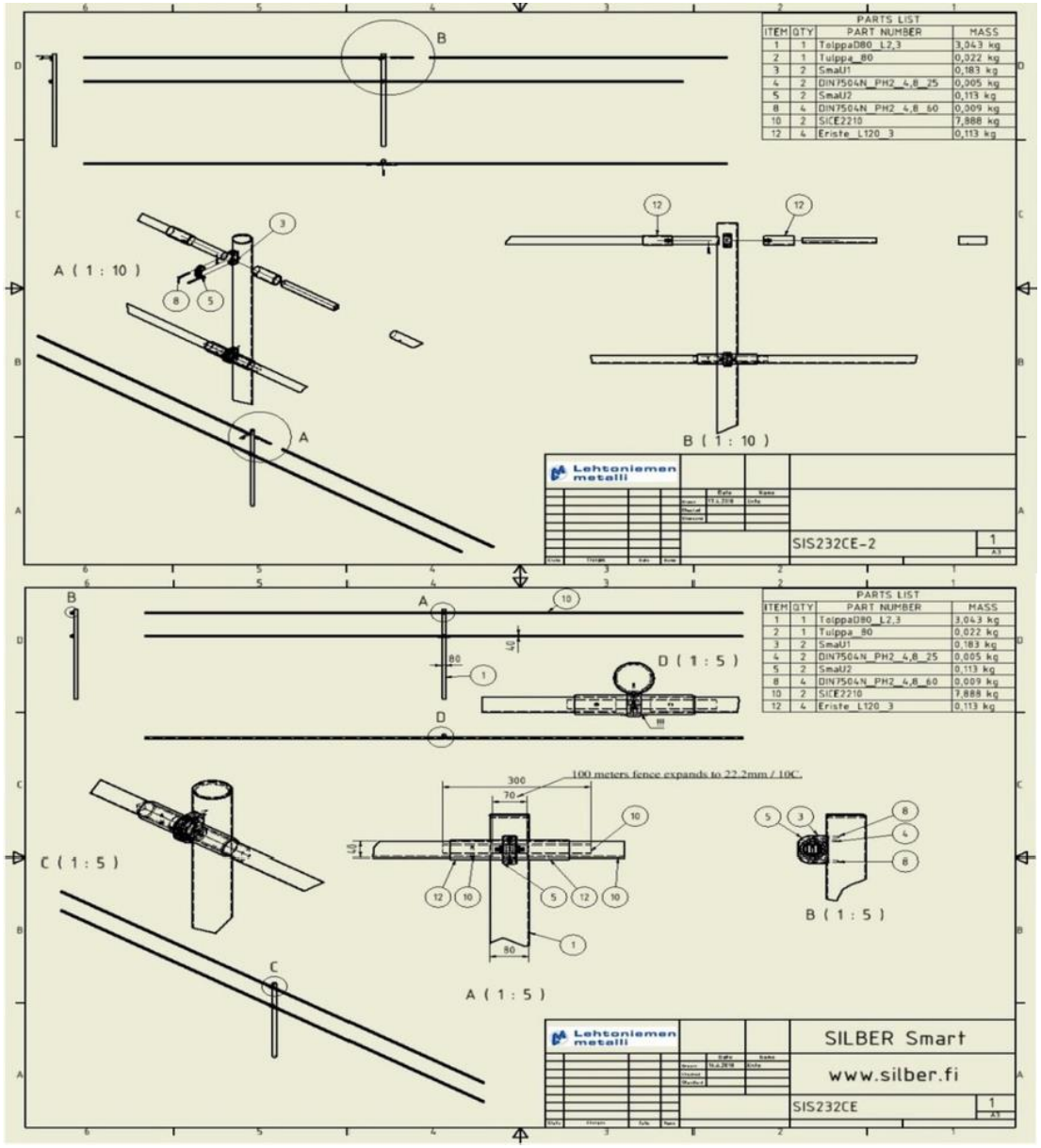




ALUMINIUM EXPANDS IN HEAT

100M FENCE EXPANDS 22.2 MM / 10 °C

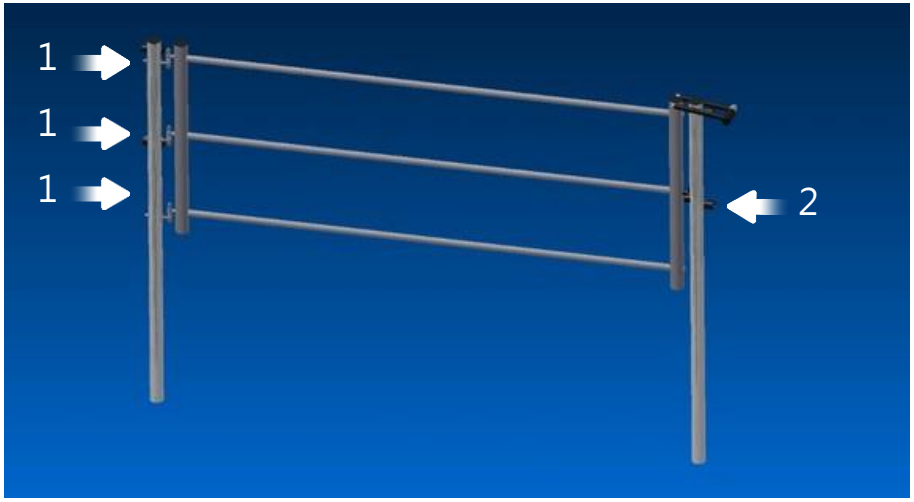
BELOW ARE THE INSTRUCTIONS HOW TO CONNECT THE PIPES AT APPROXIMATELY 100M INTERVALS. THE CONNECTION ACCORDING TO THIS FIGURE PREVENTS HEAT-RELATED CHANGES IN THE LENGTH OF THE FENCE.



END THE FENCE TO THE GATE POSTS

ASSEMBLE THE GATE

THE GATE PARTS COME IN THEIR OWN PACKAGE



- THE HORIZONTAL PIPES ON THE GATE HAVE ALUMINIUM PARTS FOR THE BOLTS ON BOTH SIDES

- PLACE THE HINGES TO THE GATEPOSTS (1)
- PLACE THE SUPPORT PARTS OF THE GATE (2)

PLACE THE GATE AND THE LATCH

CONNECT THE ENERGIZER TO THE HORIZONTAL PIPES

PLEASE NOTICE THAT IF YOU HAVE TWO GATES IN ONE PADDOCK YOU NEED TO PLACE A WIRE UNDER ONE GATE

FINNISH THE FENCE WITH THE POST CAPS AND WARNING SIGNS

AND ENJOY YOUR NEW SILBER FENCE!